

Page #	Section #	Original Text	Corrected Version
38	6.1	Chapter 4 introduces key topics & elements of a process control system that are explained in greater detail in Chapters 8,9, and 10.	Chapter 4 introduces key topics & elements of a process control system that are explained in greater detail in the coming chapters.
66	7.2.1	When the sample size is reduced, the target values for the performance indices must be increased on the basis of the increased confidence interval in order to be able to accurately assess the actual performance. (See Chapter 8.4)	When the sample size is reduced, the target values for the performance indices must be increased on the basis of the increased confidence interval in order to be able to accurately assess the actual performance. (omitted)
93	8.5	Table 9-3: Examples of Target Values for Preliminary and Final Process Performance and Capability	Table 8-3: Examples of Target Values for Preliminary and Final Process Performance and Capability
103	9.2.3	In this example, if the process location changes to 130.2 mm there is 10% change of a control limit violation (alarm). If it changes to 130.00 mm it is 60% and for 129.95 mm it is 100%.	In this example, if the process location changes to 130.02 mm there is 10% change of a control limit violation (alarm). If it changes to 130.00 mm it is 60% and for 129.95 mm it is 100%.
125	9.3.3.5	Individuals and moving range charts can be presented in different ways. On the one hand the $\bar{x}$ /R-chart for subgroup size $n=1 \rightarrow 3$ and estimators $\hat{\mu} = \bar{x}$ and $\hat{\sigma} = R/\sqrt{d_n}$. Variation chart calculated on exact formula for χ^2 -distribution. Based on the same raw data as Figure 10 6.	Individuals and moving range charts can be presented in different ways. On the one hand the $\bar{x}$ /R-chart for subgroup size $n=1 \rightarrow 3$ and estimators $\hat{\mu} = \bar{x}$ and $\hat{\sigma} = R/\sqrt{d_n}$. Variation chart calculated on exact formula for χ^2 -distribution. Based on the same raw data as Figure 9-6.
127	9.3.4	As is explained in greater detail in Chapter 10.1, acceptance control charts are the only tolerance-related control charts covered in this volume.	As is explained in greater detail in Chapter 9.1, acceptance control charts are the only tolerance-related control charts covered in this volume.