

# INTERNATIONAL STANDARD

This full version of IEC 62841-2-22:2025 includes the content of the references made to IEC 62841-1:2014

**Electric motor-operated hand-held tools, transportable tools and lawn and garden machinery – Safety –  
Part 2-22: Particular requirements for hand-held cut-off machines**

## CONTENTS

|                                                                                                                                                |     |
|------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| FOREWORD.....                                                                                                                                  | 5   |
| INTRODUCTION.....                                                                                                                              | 8   |
| 1 Scope.....                                                                                                                                   | 9   |
| 2 Normative references .....                                                                                                                   | 10  |
| 3 Terms and definitions .....                                                                                                                  | 15  |
| 4 General requirements .....                                                                                                                   | 27  |
| 5 General conditions for the tests .....                                                                                                       | 27  |
| 6 Radiation, toxicity and similar hazards.....                                                                                                 | 29  |
| 7 Classification.....                                                                                                                          | 30  |
| 8 Marking and instructions.....                                                                                                                | 30  |
| 9 Protection against access to live parts.....                                                                                                 | 46  |
| 10 Starting .....                                                                                                                              | 48  |
| 11 Input and current .....                                                                                                                     | 48  |
| 12 Heating.....                                                                                                                                | 48  |
| 13 Resistance to heat and fire .....                                                                                                           | 53  |
| 14 Moisture resistance .....                                                                                                                   | 54  |
| 15 Resistance to rusting .....                                                                                                                 | 58  |
| 16 Overload protection of transformers and associated circuits .....                                                                           | 59  |
| 17 Endurance .....                                                                                                                             | 59  |
| 18 Abnormal operation .....                                                                                                                    | 60  |
| 19 Mechanical hazards.....                                                                                                                     | 68  |
| 20 Mechanical strength .....                                                                                                                   | 78  |
| 21 Construction .....                                                                                                                          | 86  |
| 22 Internal wiring.....                                                                                                                        | 98  |
| 23 Components .....                                                                                                                            | 99  |
| 24 Supply connection and external flexible cords .....                                                                                         | 104 |
| 25 Terminals for external conductors.....                                                                                                      | 110 |
| 26 Provision for earthing .....                                                                                                                | 112 |
| 27 Screws and connections.....                                                                                                                 | 115 |
| 28 Creepage distances, clearances and distances through insulation.....                                                                        | 117 |
| Annex A (normative) Measurement of creepage distances and clearances .....                                                                     | 125 |
| Annex B (normative) Motors not isolated from the supply mains and having basic insulation not designed for the rated voltage of the tool ..... | 130 |
| Annex C (normative) Leakage current.....                                                                                                       | 132 |
| Annex D (normative) Electric strength.....                                                                                                     | 136 |
| Annex E (informative) Methods of applying ISO 13849-1 to power tools.....                                                                      | 138 |
| Annex F (informative) Rules for routine tests .....                                                                                            | 140 |
| Annex G Void .....                                                                                                                             | 142 |
| Annex H (normative) Determination of a low-power circuit .....                                                                                 | 143 |
| Annex I (informative) Measurement of noise and vibration emissions.....                                                                        | 144 |
| Annex J Void .....                                                                                                                             | 169 |
| Annex K (normative) Battery tools and battery packs .....                                                                                      | 170 |

|                                                                                                                                              |     |
|----------------------------------------------------------------------------------------------------------------------------------------------|-----|
| Annex L (normative) Battery tools and battery packs provided with mains connection or non-isolated sources.....                              | 191 |
| Bibliography.....                                                                                                                            | 210 |
| Figure 101 – Examples of cut-off machines.....                                                                                               | 24  |
| Figure 102 – Example of a flush cutter with diamond cutting wheel.....                                                                       | 25  |
| Figure 103 – Example of a power cutter.....                                                                                                  | 25  |
| Figure 104 – Example of a utility cutter.....                                                                                                | 26  |
| Figure 105 – Example of a wall chaser.....                                                                                                   | 26  |
| Figure 106 – Examples of segmented diamond cutting wheel constructions.....                                                                  | 44  |
| Figure 107 – Design examples for wheel guards.....                                                                                           | 72  |
| Figure 108 – Principal dimensions of flanges.....                                                                                            | 75  |
| Figure 109 – Type 41 cut-off wheel.....                                                                                                      | 76  |
| Figure 110 – Type 42 cut-off wheel.....                                                                                                      | 76  |
| Figure 111 – Cut-off machine drop position 1.....                                                                                            | 79  |
| Figure 112 – Cut-off machine drop position 2.....                                                                                            | 80  |
| Figure 113 – Cut-off machine drop position 3.....                                                                                            | 80  |
| Figure 114 – Guard strength test: explanation of guard positions.....                                                                        | 84  |
| Figure 115 – Guard strength test: preparation of the cut-off machine.....                                                                    | 85  |
| Figure 116 – Measurement of handle gripping length.....                                                                                      | 92  |
| Figure 117 – Measurement of handle gripping length.....                                                                                      | 93  |
| Figure 118 – Measurement of handle gripping length for a handle with finger grips or similar superimposed profiles.....                      | 93  |
| Figure 1 – Test fingernail.....                                                                                                              | 122 |
| Figure 2 – Flexing test apparatus.....                                                                                                       | 123 |
| Figure 3 – Overload test of a class II armature.....                                                                                         | 124 |
| Figure A.1 – Clearance gap for parallel sided and V-shaped groove.....                                                                       | 126 |
| Figure A.2 – Clearance gap for rib and uncemented joint with groove.....                                                                     | 127 |
| Figure A.3 – Clearance gap for uncemented joint and diverging-sided groove.....                                                              | 128 |
| Figure A.4 – Clearance gap between wall and screw.....                                                                                       | 129 |
| Figure B.1 – Simulation of fault conditions.....                                                                                             | 131 |
| Figure C.1 – Diagram for leakage current measurement for single-phase connection and three-phase tools suitable for single-phase supply..... | 134 |
| Figure C.2 – Diagram for leakage current measurement for three-phase connection.....                                                         | 135 |
| Figure C.3 – Circuit of the leakage current meter.....                                                                                       | 135 |
| Figure H.1 – Example of an electronic circuit with low-power points.....                                                                     | 143 |
| Figure I.101 – Test set up (side view).....                                                                                                  | 151 |
| Figure I.102 – Test set up (top view).....                                                                                                   | 151 |
| Figure I.103 – Noise set up for wall chasers (side view).....                                                                                | 153 |
| Figure I.104 – Side view cutting-off steel.....                                                                                              | 155 |
| Figure I.105 – Top view cutting-off steel.....                                                                                               | 156 |
| Figure I.106 – Positions of transducers for cut-off-machines.....                                                                            | 161 |
| Figure I.107 – Vibration test set-up for wall chasers (side view).....                                                                       | 165 |
| Figure I.1 – Test bench.....                                                                                                                 | 167 |

|                                                                                                                                            |     |
|--------------------------------------------------------------------------------------------------------------------------------------------|-----|
| Figure I.2 – Positions of a hand-held power tool and microphones for the hemispherical / cylindrical measurement surface .....             | 168 |
| Figure I.3 – Microphone positions on a cubic measurement surface .....                                                                     | 168 |
| Figure I.4 – Directions of vibration measurement .....                                                                                     | 168 |
| Figure K.1 – Measurement of clearances .....                                                                                               | 190 |
| Figure L.1 – Measurement of clearances .....                                                                                               | 209 |
| Table 1 – Maximum normal temperature rises (1 of 2) .....                                                                                  | 51  |
| Table 2 – Maximum outside surface temperature rises .....                                                                                  | 53  |
| Table 3 – Maximum winding temperature .....                                                                                                | 61  |
| Table 4 – Required performance levels .....                                                                                                | 67  |
| Table 101 – Torques for testing flanges .....                                                                                              | 77  |
| Table 5 – Impact energies .....                                                                                                            | 78  |
| Table 6 – Test torques .....                                                                                                               | 81  |
| Table 102 – Guard thickness for diamond cutting wheels .....                                                                               | 82  |
| Table 7 – Switch trigger force .....                                                                                                       | 90  |
| Table 8 – Minimum cross-sectional area and AWG sizes of supply cords .....                                                                 | 106 |
| Table 9 – Pull and torque value .....                                                                                                      | 108 |
| Table 10 – Quick-connect terminals for earthing conductors .....                                                                           | 113 |
| Table 11 – Torque for testing screws and nuts .....                                                                                        | 116 |
| Table 12 – Minimum creepage distances and clearances .....                                                                                 | 119 |
| Table D.1 – Test voltages .....                                                                                                            | 136 |
| Table F.1 – Test voltages for the electric strength test .....                                                                             | 141 |
| Table I.101 – Operating conditions for cut-off machines other than wall chasers and other than tools only intended for cutting metal ..... | 150 |
| Table I.102 – Noise test conditions for wall chasers .....                                                                                 | 152 |
| Table I.103 – Operating conditions for cut-off machines only intended for cutting metal .....                                              | 154 |
| Table I.104 – Concrete specifications .....                                                                                                | 156 |
| Table I.105 – Detailed example of a concrete formulation that fulfils the requirements of Table I.104 .....                                | 157 |
| Table I.106 – Depth setting and width setting for noise and vibration testing of wall chasers .....                                        | 157 |
| Table I.107 – Vibration test conditions for wall chasers .....                                                                             | 164 |
| Table K.1 – Minimum creepage distances and clearances between parts of opposite polarity .....                                             | 189 |
| Table L.1 – Minimum creepage distances and clearances between parts of opposite polarity .....                                             | 208 |

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

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### **ELECTRIC MOTOR-OPERATED HAND-HELD TOOLS, TRANSPORTABLE TOOLS AND LAWN AND GARDEN MACHINERY – SAFETY –**

#### **Part 2-22: Particular requirements for hand-held cut-off machines**

### FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at <https://patents.iec.ch>. IEC shall not be held responsible for identifying any or all such patent rights.

**This extended version (EXV) of the official IEC Standard provides the user with the full content of the Standard.**

**IEC 62841-2-22:2025 EXV includes the content of IEC 62841-2-22:2025, and the references made to IEC 62841-1:2014.**

**The specific content of IEC 62841-2-22:2025 is displayed on a blue background.**

IEC 62841-2-22 has been prepared by IEC technical committee 116: Safety of motor-operated electric tools. It is an International Standard.

The text of this International Standard is based on the following documents:

| Draft        | Report on voting |
|--------------|------------------|
| 116/870/FDIS | 116/887/RVD      |

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/publications](http://www.iec.ch/publications).

This document is to be used in conjunction with IEC 62841-1:2014.

This document supplements or modifies the corresponding clauses in IEC 62841-1, so as to convert it into the IEC Standard: Particular requirements for hand-held cut-off machines.

Where a particular subclause of IEC 62841-1 is not mentioned in this document, that subclause applies as far as reasonable. Where this document states "addition", "modification" or "replacement", the relevant text in IEC 62841-1 is to be adapted accordingly.

The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type*;
- terms defined in Clause 3: **in bold type**
- notes: in small roman type.

Subclauses, notes, tables and figures which are additional to those in IEC 62841-1 are numbered starting from 101.

Subclauses, notes, tables and figures in Annex K and Annex L which are additional to those in the main body of this document are numbered starting from 301.

A list of all parts in the IEC 62841 series, published under the general title *Electric motor-operated hand-held tools, transportable tools and lawn and garden machinery – Safety*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

NOTE The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 36 months from the date of publication.

## INTRODUCTION

Individual countries may wish to consider the application of this Part 1 of IEC 62841, so far as is reasonable, to tools not mentioned in an individual part of IEC 62841-2, IEC 62841-3 or IEC 62841-4 and to tools designed on new principles.

Examples of standards dealing with non-safety aspects of **hand-held tools, transportable tools and lawn and garden machinery** are

- standards dealing with EMC aspects;
- standards dealing with environmental aspects.

# ELECTRIC MOTOR-OPERATED HAND-HELD TOOLS, TRANSPORTABLE TOOLS AND LAWN AND GARDEN MACHINERY – SAFETY –

## Part 2-22: Particular requirements for hand-held cut-off machines

### 1 Scope

This International Standard deals with the safety of electric motor-operated or magnetically driven:

- **hand-held tools** (IEC 62841-2);
- **transportable tools** (IEC 62841-3);
- **lawn and garden machinery** (IEC 62841-4).

The above listed categories are hereinafter referred to as “tools” or “machines”.

The **rated voltage** is not more than 250 V for single-phase a.c. or d.c. tools, and 480 V for three-phase a.c. tools.

The limits for the applicability of this standard for battery tools are given in K.1 and L.1.

This standard deals with the hazards presented by tools which are encountered by all persons in the **normal use** and reasonably foreseeable misuse of the tools.

Tools with electric heating elements are within the scope of this standard.

Requirements for motors not isolated from the supply, and having **basic insulation** not designed for the **rated voltage** of the tools, are given in Annex B. Requirements for rechargeable battery-powered motor-operated or magnetically driven tools and the battery packs for such tools are given in Annex K. Requirements for such tools that are also operated and/or charged directly from the mains or a non-isolated source are given in Annex L.

Hand-held electric tools, which can be mounted on a support or working stand for use as fixed tools without any alteration of the tool itself, are within the scope of this standard and such combination of a **hand-held tool** and a support is considered to be a **transportable tool** and thus covered by the relevant Part 3.

This standard does not apply to:

- tools intended to be used in the presence of explosive atmosphere (dust, vapour or gas);
- tools used for preparing and processing food;
- tools for medical purposes;

NOTE 1 IEC 60601 series covers a variety of tools for medical purposes.

- tools intended to be used with cosmetics or pharmaceutical products;
- heating tools;

NOTE 2 IEC 60335-2-45 covers a variety of heating tools.

- electric motor-operated household and similar electrical appliances;

NOTE 3 IEC 60335 series covers a variety of electric motor-operated household and similar electrical appliances.

- electrical equipment for industrial machine-tools;

NOTE 4 IEC 60204 series deals with electrical safety of machinery.

- small low voltage transformer operated bench tools intended for model making, e.g. the making of radio controlled model aircraft or cars, etc.

NOTE 5 In the United States of America, the following conditions apply:

This standard deals with tools used in non-hazardous locations in accordance with the National Electrical Code, NFPA 70.

NOTE 6 In Canada, the following conditions apply:

This standard deals with tools used in non-hazardous locations in accordance with the Canadian Electric Code, Part 1, CSA C22.1, and General Requirements – Canadian Electrical Code, Part II, CAN/CSA-C22.2 No. 0.

This document applies to hand-held **cut-off machines** fitted with

- one **bonded reinforced wheel** of Type 41 or Type 42; or
- one or more **diamond cutting wheels** with peripheral gaps, if any,
  - having no positive rake angle; and
  - not exceeding 10 mm for **cut-off machines** other than **flush cutters, power cutters** and **wall chasers**;

and with

- a **rated no-load speed** not exceeding a peripheral speed of the wheel of 100 m/s at **rated capacity**; and
- a **rated capacity** not exceeding 430 mm.

NOTE 101 An example of a permitted **diamond cutting wheel** construction is shown in Figure 106.

These tools are intended to cut materials such as metals, concrete, masonry, glass and tile.

This document does not apply to:

- **cut-off machines** that can be converted to a grinder, sander or polisher, which are covered by IEC 62841-2-3;
- circular saws which are covered by IEC 62841-2-5; and
- die grinders and small rotary tools which are covered by IEC 62841-2-23;
- tools intended to cut wood, except for **utility cutters**;
- **cut-off machines** fitted with a **bonded reinforced wheel** of Type 42 with a diameter exceeding 230 mm.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60061, *Lamp caps and holders together with gauges for the control of interchangeability and safety*, available at <http://std.iec.ch/iec60061>

IEC 60065:2001, *Audio, video and similar electronic apparatus – Safety requirements*<sup>1</sup>  
Amendment 2:2010  
Amendment 1:2005

<sup>1</sup> There exists a consolidated version (Edition 7.2:2011) which includes IEC 60065:2001 and its Amendment 1 (2005) and Amendment 2 (2010).

IEC 60068-2-75:1997, *Environmental testing – Part 2-75: Tests – Test Eh: Hammer tests*

IEC/TR 60083, *Plugs and socket-outlets for domestic and similar general use standardized in member countries of IEC*

IEC 60085:2007, *Electrical insulation – Thermal evaluation and designation*

IEC 60127 (all parts), *Miniature fuses*

IEC 60227 (all parts), *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V*

IEC 60238, *Edison screw lampholders*

IEC 60245 (all parts), *Rubber insulated cables – Rated voltages up to and including 450/750 V*

IEC 60252-1, *AC motor capacitors – Part 1: General – Performance, testing and rating – Safety requirements – Guidance for installation and operation*

IEC 60320 (all parts), *Appliance couplers for household and similar general purposes*

IEC 60320-1, *Appliance couplers for household and similar general purposes – Part 1: General requirements*

IEC 60335-1:2010, *Household and similar electrical appliances – Safety – Part 1: General requirements*

IEC 60384-14, *Fixed capacitors for use in electronic equipment – Part 14: Sectional specification – Fixed capacitors for electromagnetic interference suppression and connection to the supply mains*

IEC 60417, *Graphical symbols for use on equipment*, available at [http://www.graphical-symbols.info/graphical-symbols/equipment/db1.nsf/\\$enHome?OpenForm](http://www.graphical-symbols.info/graphical-symbols/equipment/db1.nsf/$enHome?OpenForm)

IEC 60529:1989, *Degrees of protection provided by enclosures (IP Code)*<sup>2</sup>  
Amendment 1:1999  
Amendment 2:2013

IEC 60664-1, *Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests*

IEC 60695-2-11:2000, *Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end-products*

IEC 60695-2-13:2010, *Fire hazard testing – Part 2-13: Glowing/hot-wire based test methods – Glow-wire ignition temperature (GWIT) test method for materials*

IEC 60695-10-2:2003, *Fire hazard testing – Part 10-2: Abnormal heat – Ball pressure test*

IEC 60695-11-10:2013, *Fire hazard testing – Part 11-10: Test flames – 50 W horizontal and vertical flame test methods*

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<sup>2</sup> There exists a consolidated version (Edition 2.2:2013) which includes IEC 60529:1989 and its Amendment 1 (1999) and Amendment 2 (2013).

IEC 60730-1:2010, *Automatic electrical controls for household and similar use – Part 1: General requirements*

IEC 60825-1:2007, *Safety of laser products – Part 1: Equipment classification and requirements*

IEC 60884 (all parts), *Plugs and socket-outlets for household and similar purposes*

IEC 60906-1, *IEC system of plugs and socket-outlets for household and similar purposes – Part 1: Plugs and socket-outlets 16 A 250 V a.c.*

IEC 60990:1999, *Methods of measurement of touch current and protective conductor current*

IEC 60998-2-1, *Connecting devices for low-voltage circuits for household and similar purposes – Part 2-1: Particular requirements for connecting devices as separate entities with screw-type clamping units*

IEC 60998-2-2, *Connecting devices for low-voltage circuits for household and similar purposes – Part 2-2: Particular requirements for connecting devices as separate entities with screwless-type clamping units*

IEC 60999-1:1999, *Connecting devices – Electrical copper conductors – Safety requirements for screw-type and screwless-type clamping units – Part 1: General requirements and particular requirements for clamping units for conductors from 0,2 mm<sup>2</sup> up to 35 mm<sup>2</sup> (included)*

IEC 61000-4-2:2008, *Electromagnetic compatibility (EMC) – Part 4-2: Testing and measurement techniques – Electrostatic discharge immunity test*

IEC 61000-4-3:2006, *Electromagnetic compatibility (EMC) – Part 4-3: Testing and measurement techniques – Radiated, radio-frequency, electromagnetic field immunity test*<sup>3</sup>  
Amendment 1:2007  
Amendment 2:2010

IEC 61000-4-4:2012, *Electromagnetic compatibility (EMC) – Part 4-4: Testing and measurement techniques – Electrical fast transient/burst immunity test*

IEC 61000-4-5:2005, *Electromagnetic compatibility (EMC) – Part 4-5: Testing and measurement techniques – Surge immunity test*

IEC 61000-4-6:2008, *Electromagnetic compatibility (EMC) – Part 4-6: Testing and measurement techniques – Immunity to conducted disturbances, induced by radio-frequency fields*

IEC 61000-4-11:2004, *Electromagnetic compatibility (EMC) – Part 4-11: Testing and measurement techniques – Voltage dips, short interruptions and voltage variations immunity tests*

IEC 61008-1:2010, *Residual current operated circuit-breakers without integral overcurrent protection for household and similar uses (RCCBs) – Part 1: General rules*<sup>4</sup>

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<sup>3</sup> There exists a consolidated version (Edition 3.2:2010) which includes IEC 61000-4-3:2006 and its Amendment 1 (2007) and Amendment 2 (2010).

<sup>4</sup> There exists a consolidated version (Edition 3.2:2013) which includes IEC 61008-1:2010 and its Amendment 1 (2012) and Amendment 2 (2013).

IEC 61008-1:2010/AMD1:2012

IEC 61008-1:2010/AMD2:2013

IEC 61032:1997, *Protection of persons and equipment by enclosures – Probes for verification*

IEC 61056-1, *General purpose lead-acid batteries (valve-regulated types) – Part 1: General requirements, functional characteristics – Methods of test*

IEC 61058-1:2000, *Switches for appliances – Part 1: General requirements*<sup>5</sup>

Amendment 1:2001

Amendment 2:2007

IEC 61210, *Connecting devices – Flat quick-connect terminations for electrical copper conductors – Safety requirements*

IEC 61540:1997, *Electrical accessories – Portable residual current devices without integral overcurrent protection for household and similar use (PRCDs)*<sup>6</sup>

Amendment 1:1998

IEC 61558-1, *Safety of power transformers, power supplies, reactors and similar products – Part 1: General requirements and tests*

IEC 61558-2-4, *Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V – Part 2-4: Particular requirements and tests for isolating transformers and power supply units incorporating isolating transformers*

IEC 61558-2-6, *Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V – Part 2-6: Particular requirements and tests for safety isolating transformers and power supply units incorporating safety isolating transformers*

IEC 61558-2-16, *Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V – Part 2-16: Particular requirements and tests for switch mode power supply units and transformers for switch mode power supply units*

IEC 61951-1, *Secondary cells and batteries containing alkaline or other non-acid electrolytes – Portable sealed rechargeable single cells – Part 1: Nickel-cadmium*

IEC 61951-2, *Secondary cells and batteries containing alkaline or other non-acid electrolytes – Portable sealed rechargeable single cells – Part 2: Nickel-metal hydride*

IEC 61960, *Secondary cells and batteries containing alkaline or other non-acid electrolytes – Secondary lithium cells and batteries for portable applications*

IEC 61984, *Connectors – Safety requirements and tests*

IEC 62133, *Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications*

IEC 62233, *Measurement methods for electromagnetic fields of household appliances and similar apparatus with regard to human exposure*

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<sup>5</sup> There exists a consolidated version (Edition 3.2:2008) which includes IEC 61058-1:2000 and its Amendment 1 (2001) and Amendment 2 (2007).

<sup>6</sup> There exists a consolidated version (Edition 1.1:1999) which includes IEC 61540:1997 and its Amendment 1 (2001).

IEC 62471, *Photobiological safety of lamps and lamp systems*

IEC/TR 62471-2:2009, *Photobiological safety of lamps and lamp systems – Part 2: Guidance on manufacturing requirements relating to non-laser optical radiation safety*

IEC 62841-1:2014, *Electric motor-operated hand-held tools, transportable tools and lawn and garden machinery – Safety – Part 1: General requirements*

ISO 1463, *Metallic and oxide coatings – Measurement of coating thickness – Microscopical method*

ISO 2178, *Non-magnetic coatings on magnetic substrates – Measurement of coating thickness – Magnetic method*

ISO 2768-1, *General tolerances – Part 1: Tolerances for linear and angular dimensions without individual tolerance indications*

ISO 3744, *Acoustics – Determination of sound power levels and sound energy levels of noise sources using sound pressure – Engineering methods for an essentially free field over a reflecting plane*

ISO 3864-2, *Graphical symbols – Safety colours and safety signs – Part 2: Design principles for product safety labels*

ISO 3864-3, *Graphical symbols – Safety colours and safety signs – Part 3: Design principles for graphical symbols for use in safety signs*

ISO 4871:1996, *Acoustics – Declaration and verification of noise emission values of machinery and equipment*

ISO 5347 (all parts), *Methods for the calibration of vibration and shock pick-ups*

ISO 5349-1, *Mechanical vibration – Measurement and evaluation of human exposure to hand-transmitted vibration – Part 1: General requirements*

ISO 5349-2, *Mechanical vibration – Measurement and evaluation of human exposure to hand-transmitted vibration – Part 2: Practical guidance for measurement in the workplace*

ISO 7000:2012, *Graphical symbols for use on equipment – Index and synopsis*

ISO 7010, *Graphical symbols – Safety colours and safety signs – Registered safety signs*

ISO 7574-4, *Acoustics – Statistical methods for determining and verifying stated noise emission values of machinery and equipment – Part 4: Methods for stated values for batches of machines*

ISO 8041, *Human response to vibration – Measuring instrumentation*

ISO 9772:2012, *Cellular plastics – Determination of horizontal burning characteristics of small specimens subjected to a small flame*

ISO 11201, *Acoustics – Noise emitted by machinery and equipment – Determination of emission sound pressure levels at a work station and at other specified positions in an essentially free field over a reflecting plane with negligible environmental corrections*

ISO 11203, *Acoustics – Noise emitted by machinery and equipment – Determination of emission sound pressure levels at a work station and at other specified positions from the sound power level*

ISO 12100, *Safety of machinery – General principles for design – Risk assessment and risk reduction*

ISO 13849-1, *Safety of machinery – Safety-related parts of control systems – Part 1: General principles for design*

ISO 13850, *Safety of machinery – Emergency stop – Principles for design*

ISO/TR 11690-3, *Acoustics – Recommended practice for the design of low-noise workplaces containing machinery – Part 3: Sound propagation and noise prediction in workrooms*

ISO 16063-1, *Methods for the calibration of vibration and shock transducers – Part 1: Basic concepts*

ISO 19432-1:2020, *Building construction machinery and equipment – Portable, hand-held, internal combustion engine-driven abrasive cutting machines – Part 1: Safety requirements for cut-off machines for centre-mounted rotating abrasive wheels*

EN 12096, *Mechanical vibration – Declaration and verification of vibration emission values*

ASTM B 258, *Standard specification for standard nominal diameters and cross-sectional areas of AWG sizes of solid round wires used as electrical conductors*

UL 969, *Standard for marking and labeling systems*

NOTE 1 In the United States of America, the following normative reference applies:

US, Code of Federal Regulations (CFR) Title 21, *Food and Drugs*.

NOTE 2 In Canada, the following normative reference applies:

C.R.C., c. 1370, *Radiation Emitting Devices Regulations*

NOTE 3 In Europe (EN 62841-1), the following normative references apply:

CR 1030-1, *Hand-arm vibration – Guidelines for vibration hazards reduction – Part 1: Engineering methods by design of machinery*

EN ISO 11688-1, *Acoustics – Recommended practice for the design of low-noise machinery and equipment – Part 1: Planning (ISO/TR 11688-1)*

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

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**Electric motor-operated hand-held tools, transportable tools and lawn and garden machinery – Safety –  
Part 2-22: Particular requirements for hand-held cut-off machines**

**Outils électroportatifs à moteur, outils portables et machines pour jardins et pelouses – Sécurité –  
Partie 2-22: Exigences particulières pour les tronçonneuses portatives**

## CONTENTS

|                                                                                                                     |    |
|---------------------------------------------------------------------------------------------------------------------|----|
| FOREWORD .....                                                                                                      | 4  |
| 1 Scope .....                                                                                                       | 6  |
| 2 Normative references .....                                                                                        | 7  |
| 3 Terms and definitions .....                                                                                       | 7  |
| 4 General requirements .....                                                                                        | 12 |
| 5 General conditions for the tests .....                                                                            | 12 |
| 6 Radiation, toxicity and similar hazards .....                                                                     | 12 |
| 7 Classification .....                                                                                              | 12 |
| 8 Marking and instructions .....                                                                                    | 13 |
| 9 Protection against access to live parts .....                                                                     | 18 |
| 10 Starting .....                                                                                                   | 18 |
| 11 Input and current .....                                                                                          | 18 |
| 12 Heating .....                                                                                                    | 18 |
| 13 Resistance to heat and fire .....                                                                                | 18 |
| 14 Moisture resistance .....                                                                                        | 18 |
| 15 Resistance to rusting .....                                                                                      | 21 |
| 16 Overload protection of transformers and associated circuits .....                                                | 21 |
| 17 Endurance .....                                                                                                  | 21 |
| 18 Abnormal operation .....                                                                                         | 22 |
| 19 Mechanical hazards .....                                                                                         | 23 |
| 20 Mechanical strength .....                                                                                        | 31 |
| 21 Construction .....                                                                                               | 37 |
| 22 Internal wiring .....                                                                                            | 40 |
| 23 Components .....                                                                                                 | 40 |
| 24 Supply connection and external flexible cords .....                                                              | 41 |
| 25 Terminals for external conductors .....                                                                          | 42 |
| 26 Provision for earthing .....                                                                                     | 42 |
| 27 Screws and connections .....                                                                                     | 42 |
| 28 Creepage distances, clearances and distances through insulation .....                                            | 42 |
| Annexes .....                                                                                                       | 43 |
| Annex I (informative) Measurement of noise and vibration emissions .....                                            | 44 |
| Annex K (normative) Battery tools and battery packs .....                                                           | 56 |
| Annex L (normative) Battery tools and battery packs provided with mains connection<br>or non-isolated sources ..... | 59 |
| Bibliography .....                                                                                                  | 60 |
| Figure 101 – Examples of cut-off machines .....                                                                     | 10 |
| Figure 102 – Example of a flush cutter with diamond cutting wheel .....                                             | 10 |
| Figure 103 – Example of a power cutter .....                                                                        | 11 |
| Figure 104 – Example of a utility cutter .....                                                                      | 11 |
| Figure 105 – Example of a wall chaser .....                                                                         | 12 |
| Figure 106 – Examples of segmented diamond cutting wheel constructions .....                                        | 17 |

|                                                                                                                                               |    |
|-----------------------------------------------------------------------------------------------------------------------------------------------|----|
| Figure 107 – Design examples for wheel guards .....                                                                                           | 25 |
| Figure 108 – Principal dimensions of flanges .....                                                                                            | 28 |
| Figure 109 – Type 41 cut-off wheel .....                                                                                                      | 29 |
| Figure 110 – Type 42 cut-off wheel .....                                                                                                      | 29 |
| Figure 111 – Cut-off machine drop position 1 .....                                                                                            | 32 |
| Figure 112 – Cut-off machine drop position 2 .....                                                                                            | 32 |
| Figure 113 – Cut-off machine drop position 3 .....                                                                                            | 33 |
| Figure 114 – Guard strength test: explanation of guard positions .....                                                                        | 35 |
| Figure 115 – Guard strength test: preparation of the cut-off machine .....                                                                    | 36 |
| Figure 116 – Measurement of handle gripping length .....                                                                                      | 39 |
| Figure 117 – Measurement of handle gripping length .....                                                                                      | 39 |
| Figure 118 – Measurement of handle gripping length for a handle with finger grips or<br>similar superimposed profiles.....                    | 40 |
| Figure I.101 – Test set up (side view) .....                                                                                                  | 46 |
| Figure I.102 – Test set up (top view) .....                                                                                                   | 46 |
| Figure I.103 – Noise set up for wall chasers (side view) .....                                                                                | 48 |
| Figure I.104 – Side view cutting-off steel .....                                                                                              | 50 |
| Figure I.105 – Top view cutting-off steel .....                                                                                               | 51 |
| Figure I.106 – Positions of transducers for cut-off-machines .....                                                                            | 53 |
| Figure I.107 – Vibration test set-up for wall chasers (side view) .....                                                                       | 55 |
| Table 4 – Required performance levels .....                                                                                                   | 22 |
| Table 101 – Torques for testing flanges .....                                                                                                 | 30 |
| Table 102 – Guard thickness for diamond cutting wheels .....                                                                                  | 34 |
| Table 8 – Minimum cross-sectional area and AWG sizes of supply cords .....                                                                    | 41 |
| Table I.101 – Operating conditions for cut-off machines other than wall chasers and<br>other than tools only intended for cutting metal ..... | 45 |
| Table I.102 – Noise test conditions for wall chasers .....                                                                                    | 47 |
| Table I.103 – Operating conditions for cut-off machines only intended for cutting metal .....                                                 | 49 |
| Table I.104 – Concrete specifications .....                                                                                                   | 51 |
| Table I.105 – Detailed example of a concrete formulation that fulfils the requirements<br>of Table I.104 .....                                | 52 |
| Table I.106 – Depth setting and width setting for noise and vibration testing of wall<br>chasers .....                                        | 52 |
| Table I.107 – Vibration test conditions for wall chasers .....                                                                                | 54 |

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**ELECTRIC MOTOR-OPERATED HAND-HELD TOOLS, TRANSPORTABLE  
TOOLS AND LAWN AND GARDEN MACHINERY – SAFETY –****Part 2-22: Particular requirements for hand-held cut-off machines**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
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- 6) All users should ensure that they have the latest edition of this publication.
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- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at <https://patents.iec.ch>. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 62841-2-22 has been prepared by IEC technical committee 116: Safety of motor-operated electric tools. It is an International Standard.

The text of this International Standard is based on the following documents:

| Draft        | Report on voting |
|--------------|------------------|
| 116/870/FDIS | 116/887/RVD      |

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/publications](http://www.iec.ch/publications).

This document is to be used in conjunction with IEC 62841-1:2014.

This document supplements or modifies the corresponding clauses in IEC 62841-1, so as to convert it into the IEC Standard: Particular requirements for hand-held cut-off machines.

Where a particular subclause of IEC 62841-1 is not mentioned in this document, that subclause applies as far as reasonable. Where this document states "addition", "modification" or "replacement", the relevant text in IEC 62841-1 is to be adapted accordingly.

The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- terms defined in Clause 3: **in bold type**
- notes: in small roman type.

Subclauses, notes, tables and figures which are additional to those in IEC 62841-1 are numbered starting from 101.

Subclauses, notes, tables and figures in Annex K and Annex L which are additional to those in the main body of this document are numbered starting from 301.

A list of all parts in the IEC 62841 series, published under the general title *Electric motor-operated hand-held tools, transportable tools and lawn and garden machinery – Safety*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

NOTE The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 36 months from the date of publication.

# ELECTRIC MOTOR-OPERATED HAND-HELD TOOLS, TRANSPORTABLE TOOLS AND LAWN AND GARDEN MACHINERY – SAFETY –

## Part 2-22: Particular requirements for hand-held cut-off machines

### 1 Scope

IEC 62841-1:2014, Clause 1 is applicable, except as follows:

*Replacement of the third paragraph:*

The **rated voltage** is not more than 250 V for single-phase a.c. or d.c. tools, and 480 V for three-phase a.c. tools.

*Addition:*

This document applies to hand-held **cut-off machines** fitted with

- one **bonded reinforced wheel** of Type 41 or Type 42; or
- one or more **diamond cutting wheels** with peripheral gaps, if any,
  - having no positive rake angle; and
  - not exceeding 10 mm for **cut-off machines** other than **flush cutters, power cutters** and **wall chasers**;

and with

- a **rated no-load speed** not exceeding a peripheral speed of the wheel of 100 m/s at **rated capacity**; and
- a **rated capacity** not exceeding 430 mm.

NOTE 101 An example of a permitted **diamond cutting wheel** construction is shown in Figure 106.

These tools are intended to cut materials such as metals, concrete, masonry, glass and tile.

This document does not apply to:

- **cut-off machines** that can be converted to a grinder, sander or polisher, which are covered by IEC 62841-2-3;
- circular saws which are covered by IEC 62841-2-5; and
- die grinders and small rotary tools which are covered by IEC 62841-2-23;
- tools intended to cut wood, except for **utility cutters**;
- **cut-off machines** fitted with a **bonded reinforced wheel** of Type 42 with a diameter exceeding 230 mm.

## 2 Normative references

IEC 62841-1:2014, Clause 2 is applicable, except as follows:

*Addition:*

IEC 61008-1:2010, *Residual current operated circuit-breakers without integral overcurrent protection for household and similar uses (RCCBs) – Part 1: General rules*<sup>1</sup>

IEC 61008-1:2010/AMD1:2012

IEC 61008-1:2010/AMD2:2013

IEC 62841-1:2014, *Electric motor-operated hand-held tools, transportable tools and lawn and garden machinery – Safety – Part 1: General requirements*

ISO 19432-1:2020, *Building construction machinery and equipment – Portable, hand-held, internal combustion engine-driven abrasive cutting machines – Part 1: Safety requirements for cut-off machines for centre-mounted rotating abrasive wheels*

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<sup>1</sup> There exists a consolidated version (Edition 3.2:2013) which includes IEC 61008-1:2010 and its Amendment 1 (2012) and Amendment 2 (2013).

## SOMMAIRE

|                                                                                                                                                              |     |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| AVANT-PROPOS .....                                                                                                                                           | 64  |
| 1 Domaine d'application .....                                                                                                                                | 66  |
| 2 Références normatives .....                                                                                                                                | 67  |
| 3 Termes et définitions .....                                                                                                                                | 67  |
| 4 Exigences générales .....                                                                                                                                  | 72  |
| 5 Conditions générales d'essai .....                                                                                                                         | 72  |
| 6 Rayonnement, toxicité et dangers analogues .....                                                                                                           | 72  |
| 7 Classification .....                                                                                                                                       | 72  |
| 8 Marquage et indications .....                                                                                                                              | 73  |
| 9 Protection contre l'accès aux parties actives .....                                                                                                        | 79  |
| 10 Démarrage .....                                                                                                                                           | 79  |
| 11 Puissance et courant .....                                                                                                                                | 79  |
| 12 Échauffements .....                                                                                                                                       | 79  |
| 13 Résistance à la chaleur et au feu .....                                                                                                                   | 79  |
| 14 Résistance à l'humidité .....                                                                                                                             | 79  |
| 15 Protection contre la rouille .....                                                                                                                        | 82  |
| 16 Protection contre la surcharge des transformateurs et des circuits associés .....                                                                         | 82  |
| 17 Endurance .....                                                                                                                                           | 82  |
| 18 Fonctionnement anormal .....                                                                                                                              | 83  |
| 19 Dangers mécaniques .....                                                                                                                                  | 84  |
| 20 Résistance mécanique .....                                                                                                                                | 92  |
| 21 Construction .....                                                                                                                                        | 99  |
| 22 Conducteurs internes .....                                                                                                                                | 102 |
| 23 Composants .....                                                                                                                                          | 102 |
| 24 Raccordement au réseau et câbles souples extérieurs .....                                                                                                 | 103 |
| 25 Bornes pour conducteurs externes .....                                                                                                                    | 104 |
| 26 Dispositions de mise à la terre .....                                                                                                                     | 104 |
| 27 Vis et connexions .....                                                                                                                                   | 104 |
| 28 Lignes de fuite, distances d'isolement et distances à travers l'isolation .....                                                                           | 104 |
| Annexes .....                                                                                                                                                | 105 |
| Annexe I (informative) Mesurage des émissions acoustiques et de vibration .....                                                                              | 106 |
| Annexe K (normative) Outils fonctionnant sur batteries et blocs de batteries .....                                                                           | 118 |
| Annexe L (normative) Outils fonctionnant sur batteries et blocs de batteries équipés<br>d'une connexion avec le réseau ou avec des sources non isolées ..... | 121 |
| Bibliographie .....                                                                                                                                          | 122 |
| Figure 101 – Exemples de tronçonneuses .....                                                                                                                 | 70  |
| Figure 102 – Exemple de fraise de niveau avec meule à tronçonner diamantée .....                                                                             | 70  |
| Figure 103 – Exemple de fraise à moteur .....                                                                                                                | 71  |
| Figure 104 – Exemple de couteau rotatif .....                                                                                                                | 71  |
| Figure 105 – Exemple de rainureuse .....                                                                                                                     | 72  |

|                                                                                                                                                                    |     |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| Figure 106 – Exemples de constructions de meules à tronçonner diamantées à segments .....                                                                          | 78  |
| Figure 107 – Exemples de conceptions de protecteurs de meules.....                                                                                                 | 86  |
| Figure 108 – Principales dimensions des flasques .....                                                                                                             | 89  |
| Figure 109 – Meule à tronçonner de Type 41 .....                                                                                                                   | 90  |
| Figure 110 – Meule à tronçonner de Type 42 .....                                                                                                                   | 90  |
| Figure 111 – Position de chute 1 de la tronçonneuse .....                                                                                                          | 93  |
| Figure 112 – Position de chute 2 de la tronçonneuse .....                                                                                                          | 93  |
| Figure 113 – Position de chute 3 de la tronçonneuse .....                                                                                                          | 94  |
| Figure 114 – Essai de résistance du protecteur: explication des positions du protecteur .....                                                                      | 97  |
| Figure 115 – Essai de résistance du protecteur: préparation de la tronçonneuse .....                                                                               | 98  |
| Figure 116 – Mesurage de la longueur de préhension de la poignée .....                                                                                             | 101 |
| Figure 117 – Mesurage de la longueur de préhension de la poignée .....                                                                                             | 101 |
| Figure 118 – Mesurage de la longueur de préhension d'une poignée avec des prises pour les doigts ou des profils superposés analogues .....                         | 102 |
| Figure I.101 – Montage d'essai (vue de côté).....                                                                                                                  | 108 |
| Figure I.102 – Montage d'essai (vue de dessus) .....                                                                                                               | 108 |
| Figure I.103 – Montage d'essai acoustique pour les rainureuses (vue de côté) .....                                                                                 | 110 |
| Figure I.104 – Vue de côté du tronçonnage de l'acier.....                                                                                                          | 112 |
| Figure I.105 – Vue de dessus du tronçonnage de l'acier .....                                                                                                       | 113 |
| Figure I.106 – Positions des transducteurs pour les tronçonneuses .....                                                                                            | 115 |
| Figure I.107 – Montage d'essai de vibration pour les rainureuses (vue de côté).....                                                                                | 117 |
| Tableau 4 – Niveaux de performance exigés.....                                                                                                                     | 83  |
| Tableau 101 – Couples d'essai pour les flasques.....                                                                                                               | 91  |
| Tableau 102 – Épaisseur des protecteurs de meules pour les meules à tronçonner diamantées .....                                                                    | 95  |
| Tableau 8 – Section minimale et dimensions AWG des câbles d'alimentation .....                                                                                     | 103 |
| Tableau I.101 – Conditions de fonctionnement des tronçonneuses autres que les rainureuses et autres que les outils destinés uniquement à la découpe du métal ..... | 107 |
| Tableau I.102 – Conditions d'essai acoustique pour les rainureuses .....                                                                                           | 109 |
| Tableau I.103 – Conditions de fonctionnement des tronçonneuses destinées uniquement à la découpe du métal.....                                                     | 111 |
| Tableau I.104 – Spécifications du béton.....                                                                                                                       | 113 |
| Tableau I.105 – Exemple détaillé de formulation du béton qui satisfait aux exigences du Tableau I.104.....                                                         | 114 |
| Tableau I.106 – Réglages de profondeur et de largeur pour les essais acoustiques et de vibration des rainureuses .....                                             | 114 |
| Tableau I.107 – Conditions d'essai de vibration pour les rainureuses.....                                                                                          | 116 |

## COMMISSION ÉLECTROTECHNIQUE INTERNATIONALE

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### OUTILS ÉLECTROPORTATIFS À MOTEUR, OUTILS PORTABLES ET MACHINES POUR JARDINS ET PELOUSES – SÉCURITÉ –

#### Partie 2-22: Exigences particulières pour les tronçonneuses portatives

##### AVANT-PROPOS

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L'IEC 62841-2-22 a été établie par le comité d'études 116 de l'IEC: Sécurité des outils électroportatifs à moteur. Il s'agit d'une Norme internationale.

Le texte de cette Norme internationale est issu des documents suivants:

| Projet       | Rapport de vote |
|--------------|-----------------|
| 116/870/FDIS | 116/887/RVD     |

Le rapport de vote indiqué dans le tableau ci-dessus donne toute information sur le vote ayant abouti à son approbation.

La langue employée pour l'élaboration de cette Norme internationale est l'anglais.

Ce document a été rédigé selon les Directives ISO/IEC, Partie 2, il a été développé selon les Directives ISO/IEC, Partie 1 et les Directives ISO/IEC, Supplément IEC, disponibles sous [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). Les principaux types de documents développés par l'IEC sont décrits plus en détail sous [www.iec.ch/publications/](http://www.iec.ch/publications/).

Le présent document doit être utilisé conjointement avec l'IEC 62841-1:2014.

Le présent document complète ou modifie les articles correspondants de l'IEC 62841-1 de façon à la transformer en norme IEC: Exigences particulières pour les tronçonneuses portatives.

Lorsqu'un paragraphe particulier de l'IEC 62841-1 n'est pas mentionné dans le présent document, ce paragraphe s'applique pour autant que cela soit raisonnable. Lorsque le présent document mentionne "addition", "modification" ou "remplacement", le texte correspondant de l'IEC 62841-1 doit être adapté en conséquence.

Les caractères d'imprimerie suivants sont utilisés:

- exigences: caractères romains;
- *modalités d'essais: caractères italiques;*
- termes définis à l'Article 3: **caractères gras;**
- notes: petits caractères romains.

Les paragraphes, notes, tableaux et figures qui s'ajoutent à ceux de l'IEC 62841-1 sont numérotés à partir de 101.

Les paragraphes, notes, tableaux et figures en Annexe K et Annexe L qui s'ajoutent à ceux du corps principal du présent document sont numérotés à partir de 301.

Une liste de toutes les parties de la série IEC 62841, publiées sous le titre général *Outils électroportatifs à moteur, outils portables et machines pour jardins et pelouses – Sécurité*, se trouve sur le site web de l'IEC.

Le comité a décidé que le contenu de ce document ne sera pas modifié avant la date de stabilité indiquée sur le site web de l'IEC sous [webstore.iec.ch](http://webstore.iec.ch) dans les données relatives au document recherché. À cette date, le document sera

- reconduit,
- supprimé, ou
- révisé.

NOTE L'attention des Comités nationaux est attirée sur le fait que les fabricants d'appareils et les organismes d'essai peuvent avoir besoin d'une période transitoire après la publication d'une nouvelle publication IEC, ou d'une publication amendée ou révisée, pour fabriquer des produits conformes aux nouvelles exigences et pour adapter leurs équipements aux nouveaux essais ou aux essais révisés.

Le comité recommande que le contenu de cette publication soit adopté pour application nationale au plus tôt 36 mois après la date de publication.

## OUTILS ÉLECTROPORTATIFS À MOTEUR, OUTILS PORTABLES ET MACHINES POUR JARDINS ET PELOUSES – SÉCURITÉ –

### Partie 2-22: Exigences particulières pour les tronçonneuses portatives

#### 1 Domaine d'application

L'Article 1 de l'IEC 62841-1:2014 s'applique, avec les exceptions suivantes:

*Remplacement du troisième alinéa:*

La **tension assignée** est inférieure ou égale à 250 V pour les outils à courant monophasé alternatif ou continu, et inférieure ou égale à 480 V pour les outils à courant alternatif triphasé.

*Addition:*

Le présent document s'applique aux **tronçonneuses** portatives avec

- une **meule agglomérée renforcée** de Type 41 ou de Type 42; ou
- une ou plusieurs **meules à tronçonner diamantées** avec des écarts périphériques, le cas échéant;
  - qui ne comportent pas d'angle de coupe positif; et
  - qui ne dépassent pas 10 mm pour les **tronçonneuses** autres que les **fraises de niveau**, les **fraises à moteur** et les **rainureuses**;

et

- une **vitesse assignée à vide** qui ne dépasse pas une vitesse périphérique de la meule de 100 m/s à la **capacité assignée**;
- une **capacité assignée** qui ne dépasse pas 430 mm.

NOTE 101 La Figure 106 représente un exemple de construction admise pour la **meule à tronçonner diamantée**.

Ces outils sont prévus pour la découpe de matériaux tels que les métaux, le béton, la maçonnerie, le verre et le carrelage.

Le présent document ne s'applique pas:

- aux **tronçonneuses** qui peuvent être converties en meuleuses, ponceuses ou lustreuses, qui sont couvertes par l'IEC 62841-2-3;
- aux scies circulaires qui sont couvertes par l'IEC 62841-2-5; et
- aux meules à rectifier les matrices et aux petits outils rotatifs, qui sont couverts par l'IEC 62841-2-23;
- aux outils destinés à couper le bois, à l'exception des **couteaux rotatifs**;
- aux **tronçonneuses** avec une **meule agglomérée renforcée** de Type 42 d'un diamètre supérieur à 230 mm.

## 2 Références normatives

L'Article 2 de l'IEC 62841-1:2014 s'applique, avec l'exception suivante:

*Addition:*

IEC 61008-1:2010, *Interrupteurs automatiques à courant différentiel résiduel sans dispositif de protection contre les surintensités incorporé pour usages domestiques et analogues (ID) – Partie 1: Règles générales*<sup>1</sup>

IEC 61008-1:2010/AMD1:2012

IEC 61008-1:2010/AMD2:2013

IEC 62841-1:2014, *Outils électroportatifs à moteur, outils portables et machines pour jardins et pelouses – Sécurité – Partie 1: Règles générales*

ISO 19432-1:2020, *Machines et matériels pour la construction des bâtiments – Machines de coupe par abrasion, portatives, à moteur à combustion interne – Partie 1: Exigences de sécurité des tronçonneuses à disque abrasif monté au centre*

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<sup>1</sup> Il existe une version consolidée (Édition 3.2:2013) qui inclut l'IEC 61008-1:2010, son Amendement 1 (2012) et son Amendement 2 (2013).