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Sound system equipment – Electroacoustical transducers – Measurement of suspension parts

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CONTENTS

FOREWORD	4
INTRODUCTION	6
1 Scope	7
2 Normative references	7
3 Terms and definitions	7
4 Test conditions	10
5 Clamping of the suspension part	10
5.1 General	10
5.2 Destructive measurement	10
5.3 Non-destructive measurement	10
5.4 Clamping position	10
5.5 Guiding the inner clamping part	11
5.6 Reporting the clamping condition	11
6 Methods of measurement	11
6.1 Static measurement	11
6.2 Quasi-static measurement	11
6.3 Incremental dynamic measurement	11
6.4 Full dynamic measurement	11
7 Static displacement $x_{\text{static}}(F_{\text{dc}})$	12
7.1 Characteristic to be specified	12
7.2 Method of measurement	12
7.2.1 General	12
7.2.2 Test equipment	12
7.2.3 Procedure	12
7.2.4 Presentation of results	13
8 Static stiffness $K_{\text{static}}(x_{\text{static}})$	13
8.1 Characteristic to be specified	13
8.2 Method of measurement	13
8.3 Presentation of results	13
9 Lowest cone resonance frequency, f_0	13
9.1 Characteristic to be specified	13
9.2 Method of measurement	14
9.2.1 General	14
9.2.2 Test equipment	14
9.2.3 Procedure	14
9.2.4 Presentation of results	15
10 Dynamic stiffness $K(x_{\text{ac}})$	15
10.1 Characteristic to be specified	15
10.2 Method of measurement	15
10.2.1 General	15
10.2.2 Test equipment	15
10.2.3 Procedure	16
10.2.4 Presentation of results	17
11 Coefficients of the power series expansion of $K(x)$	17
11.1 Characteristics to be specified	17

11.2	Presentation of results	17
12	Effective stiffness $K_{\text{eff}}(x_{\text{peak}})$	17
12.1	Characteristic to be specified	17
12.2	Method of measurement.....	17
12.3	Presentation of results	18
13	Mechanical resistance R	18
13.1	Characteristic to be specified	18
13.2	Method of measurement.....	18
13.3	Presentation of results	18
	Bibliography.....	19
	Figure 1 – Measurement of static displacement	12
	Figure 2 – Measurement of lowest cone resonance f_0	14
	Figure 3 – Pneumatic excitation of the suspension part.....	16
	Figure 4 – Magnitude response of the normalized transfer function, $H(f)/H(0)$, versus frequency, f	17

INTERNATIONAL ELECTROTECHNICAL COMMISSION

SOUND SYSTEM EQUIPMENT – ELECTROACOUSTICAL TRANSDUCERS – MEASUREMENT OF SUSPENSION PARTS

FOREWORD

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International Standard IEC 62459 has been prepared by IEC technical committee 100: Audio, video and multimedia systems and equipment.

This first edition cancels and replaces the IEC/PAS 62459 published in 2006. It constitutes a technical revision. The main changes are listed below:

- descriptions of the methods of measurement are adjusted to the state of the technology;
- addition of Clauses 5 to 13;
- integration of Annex A "Code of practice" at the main part of the standard;
- overall textual review.

The text of this standard is based on the following documents:

FDIS	Report on voting
100/1625/FDIS	100/1648/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

The contents of the corrigendum of November 2011 have been included in this copy.

IMPORTANT – The “colour inside” logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this publication using a colour printer.

INTRODUCTION

The properties of the suspension parts such as spiders and surrounds have a significant influence on the final sound quality of the loudspeaker. This International Standard defines measurement methods and parameters required for development and quality-assurance by suspension-part manufacturers and loudspeaker manufacturers.

Static and dynamic methods have been developed for measuring the suspension parts at small and high amplitudes. Due to the visco-elastic properties of the suspension material (fabric, rubber, foam, paper) the measurement results depend on the measurement conditions and are not comparable between different methods. For example, the properties measured by static method significantly deviate from the dynamic behaviour of the suspension material when excited by an audio signal. This standard defines the terminology, the characteristics which should be specified and the way the results should be reported. The goal is to improve the reproducibility of the measurement, to simplify the interpretation of the results and to support the communication between manufacturers of suspension parts and complete drive units.

SOUND SYSTEM EQUIPMENT – ELECTROACOUSTICAL TRANSDUCERS – MEASUREMENT OF SUSPENSION PARTS

1 Scope

This International Standard applies to the suspension parts of electroacoustic transducers (for example, loudspeakers). It defines the parameters and measurement method to determine the properties of suspension parts like spiders, surrounds, diaphragms or cones before being assembled in the transducer. The measurement results are needed for engineering design purposes and for quality control. Furthermore, this method is intended to improve the correlation of measurements between suspension-part manufacturers and loudspeaker manufacturers.

The measurement methods provide parameters based on linear and nonlinear modelling of the suspension part and uses both static and dynamic techniques.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60268-1, *Sound system equipment – Part 1: General*